



## Body Control Modules

Refer to an authorized original equipment service manual for detailed installation instructions. If you do not have the experience, proper tools or manuals, please seek the services of a qualified technician.



**Replacement  
TIME:**

**< 1 hr**

### TIPS

- Disconnect the battery ground terminal to avoid risk of damage to electrical components. Power must never be on during installation of a replacement BCM.
- Check for any loose, bent, broken, improperly seated or corroded terminals at the vehicle's harness connector that plugs into the BCM.
- Verify that the battery is fully charged before attempting any diagnostic procedure.
- Follow precautions to reduce the risk of static electricity that could damage the BCM.
- Keep unit in its packaging until it is time for installation.

- Avoid contact with electrical terminals at BCM connector.
- Do not allow dirt or fluids to contaminate BCM electrical harness connections.
- Some O.E. service procedures will advise the installer to attempt the retrieval of current BCM configuration to configure replacement BCM after installation.
- Some BCMS have special hardware that must be reused. Be sure to note how the original unit is mounted and connected to the vehicle.
- Some BCMS require a configuration process to be performed after installation to match vehicle attributes and/or achieve previous customer preference settings. A theft relearn may also be required after installation.
- For BCMS that require programming, stable battery voltage is critical during the procedure. Any fluctuation, spiking, over voltage or loss of voltage will interrupt programming.
- A programming support tool may be necessary to maintain system voltage. If that tool is not available, connect a fully charged, 12-V jumper battery or booster pack. Connecting a battery charger is not recommended while programming.

**GOT QUESTIONS ABOUT THIS PART?  
CALL 888-280-8324**

Monday-Friday